

1K Hi-Build Primer Filler Spray



DESCRIPTION

One component primer filler spray is used as adhesion promoter or filler depending on coat quantity applied.

APPLICATION

Suitable for small and spot repair of metal body parts or parts treated with polyester putties.

CHARACTERISTICS

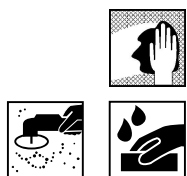
- Reliable corrosion protection
- Fast drying at room temperature
- Seals unprotected areas of metal surface
- Can be overcoated with any waterborne and solvent-based topcoats
- Can be used as a weld through primer for contact welding

SUBSTRATES

Metal, all kinds of primed metal surfaces, fiberglass plastics, polyester putties, 2K acrylic fillers/primers, OEM and refinishing coatings.

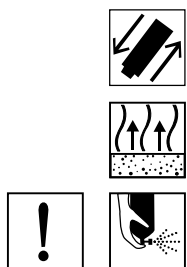
Articles	Description	Pcs. / pack
4-500-0400	1K Hi Build Primer Filler Spray Grey, 400 ml	6
4-501-0400	1K Hi Build Primer Filler Spray White, 400 ml	6
4-502-0400	1K Hi Build Primer Filler Spray Black, 400 ml	6

SUBSTRATE PRETREATMENT



- Clean and degrease the plastic surface with C.A.R.FIT Silicone Remover
- Sand metal surfaces with grit P80 – P240
- Sand old coating with grit P220 – P320 (dry) or P400 (wet)
- Matt new plastic parts and parts covered with cataphoretic primer
- Again clean and degrease the surface with C.A.R.FIT Silicone Remover

APPLICATION



Shake thoroughly for at least 2 minutes

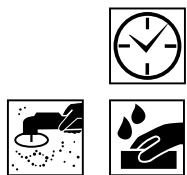
Flash-off between layers: 2 – 3 min

- Spraying distance: 25 – 30 cm
- Do not apply on polyester putties
- Apply at room temperature. Optimal application temperature: 15 – 25°C
- Shake the spray can once more before application of each new coat
- After use, hold aerosol can upside down and spray briefly to clean the nozzle



1 coat = 15μ (primer)
2 – 3coats = 30 – 60μ (filler)
Consumption: 1 spray can / ca. 1 m²

FURTHER TREATMENT



Air drying / 20°C
· as primer: 12 – 15 min
· as filler: 30 – 40 min

Sanddry with grit P400 – P500
Sandwet with grit P800 – P1000



Flash-off before IR-drying: 5 min
IR-drying (medium-/ shortwave): 8 – 10 min

TECHNICAL DATA

Basis	polyvinyl butyral
Colour	grey, white, black
Temperature resistance	up to 250°C

STORAGE



This is a pressurized container, do not expose to direct sunlight or store above 35°C